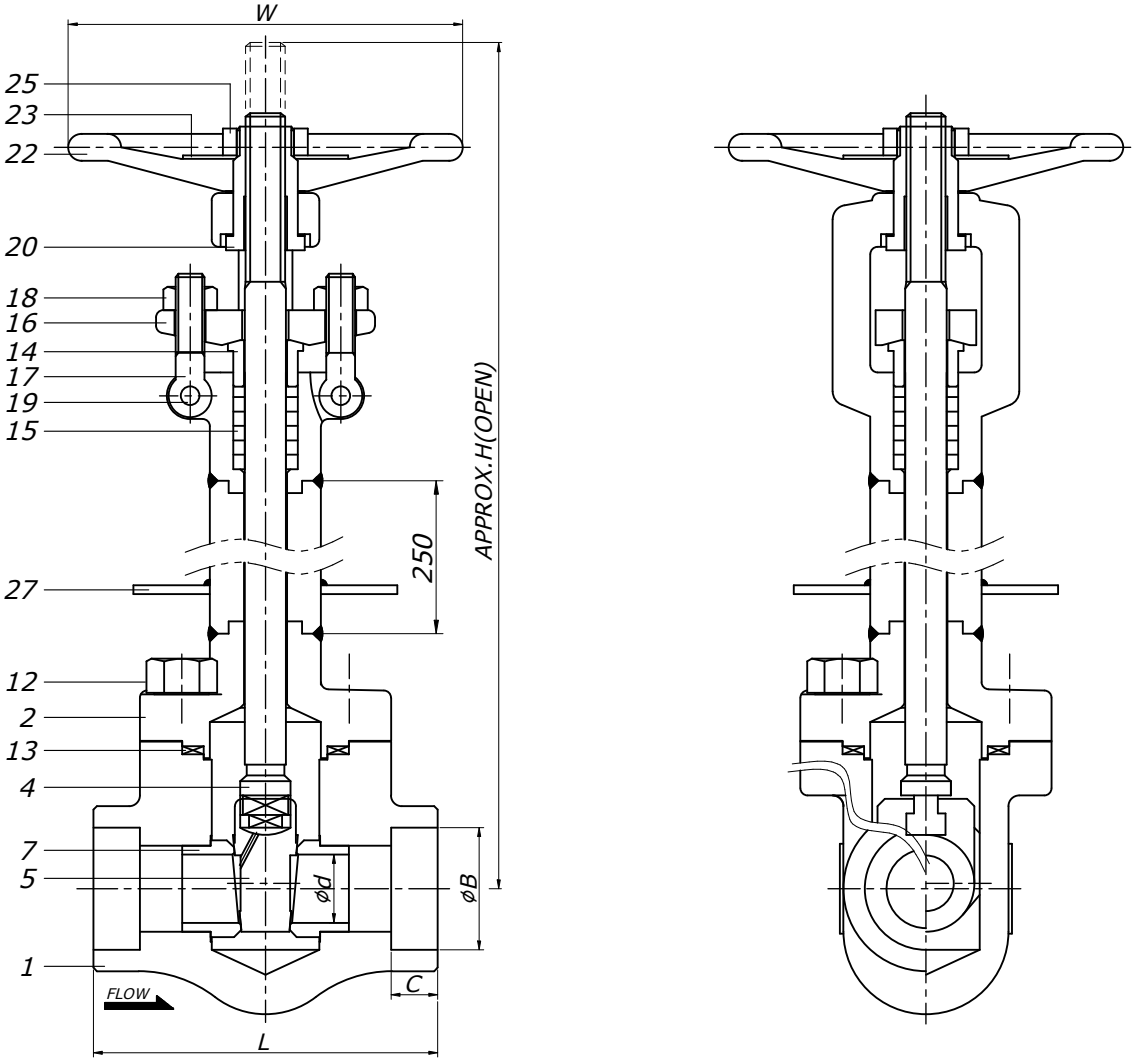

BILL OF MATERIALS

NO.	PART NAME	MATERIAL	Q'TY	REMARK
1	Body	A182-F304	1	-
2	Bonnet	A182-F304	1	-
4	Stem	A276-304	1	-
5	Disc	A351-CF8	1	STELLITE
7	Seat Ring	A276-304	2	STELLITE
12	Bonnet Bolt	A193-B8	4	or EQ
13	Gasket	304SS+GRAPHITE	1	-
14	Gland	A276-304	1	-
15	Gland Packing	GRAPHITE	1Set	-
16	Gland Flange	A182-F304	1	-
17	Gland Bolt	A193-B8	2	or EQ
18	Gland Bolt Nut	A194-8	2	or EQ
19	Gland Bolt Pin	A276-304	2	-
20	Sleeve	A276/A479-410	1	-
22	Hand Wheel	A197	1	-
23	Name Plate	ALUMINUM	1	-
25	Hand Wheel Nut	SS400+Zn PLATE	1	-
27	Plate	304 SS	1	-

NOTE

1. VALVE DESIGN: API 602, BS 6364
2. END CONNECTION: ASME B16.11
3. CRYOGENIC TEST:BS6364
   Shell:146 Bar
   Seat:146 Bar

DIMENSIONS (UNIT: mm)

SIZE		L	H	W	ϕd	ϕB	C		WEIGHT(kg)	Q'TY
1/2"	15A	73	409	90	10	22.00	10		2.5	
3/4"	20A	87	447	90	13	27.40	13		2.8	
1"	25A	96	457	105	19	34.10	13		3.5	
1 1/4"	32A	121	480	125	25	42.90	13		5.7	
1 1/2"	40A	141	503	125	30	49.00	13		7.0	
2"	50A	161	542	150	37	61.45	16		10.5	

PAINTING OR COATING
- ☐ PHOSPHATIZED
- ■ NONE
- ☐ OTHER

NO.	DATE	DESCRIPTION	DRA.	CHK.	APP.

TITLE	CLASS 800 , A182-F304/304 CRYOGENIC GATE VALVE , B.B, OS&Y,SW			
APP.	CHK.	DRA.	SCALE	NON
S.J.BANG	W.G.LEE	S.E.PARK	DATE	2026.05.29
			DWG NO.	-

동 은 밸 브(주)
DONG EUN VALVE CO.,LTD.
(구) DKM DONG KANG METAL CO.,LTD.