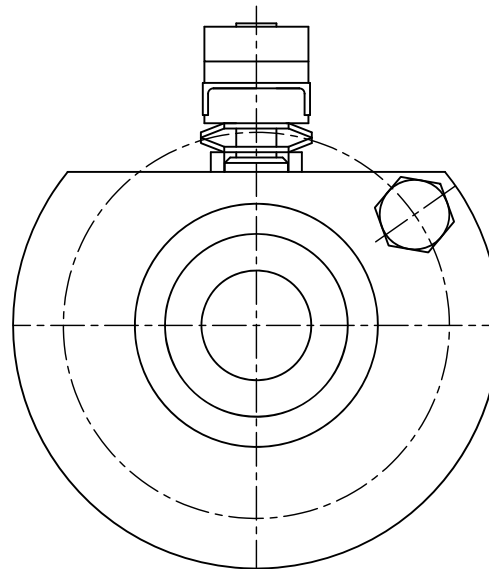




BILL OF MATERIALS				
NO.	PART NAME	MATERIAL	Q'TY	REMARK
1	Body	A182-F304	1	-
2	Body Cap	A182-F304	2	-
4	Stem	A276-304	1	-
5	Ball	A276-304	1	-
7	Seat	NYLON	2	-
12	Cap Bolt	A193-B8	1Set	or EQ
13	Gasket	304SS+GRAPHITE	2	-
14	Gland	A276-316	1	-
15	Gland Packing	RTFE	1Set	-
22	Handle	304SS	1	-
23	Nameplate	ALUMINIUM	1	-
25	Handle Nut	A276-304	1	-
27	Thrust Bearing	RTFE	1	-
28	Stem Nut	A276-304	1	-
31	Conical Spring	A240-304	2	-

1. VALVE DESIGN: ASME B16.34
2. END CONNECTION: ASME B16.11
3. HYDROSTATIC TEST (API 598)
Shell: 373 Bar
Pneumatic Seat Test: 6 Bar

NO.	DATE	DESCRIPTION	DRA.	CHK.	APP.
TITLE	CLASS 1500 , A182-F304/304 , NPT 3-PIECE BALL VALVE(FLOATING TYPE)				
APP.	CHK.	DRA.	SCALE	NON	
S.J.BANG	J.Y.JANG	W.G.LEE	DATE	2025.07.01	
			DWG NO.	REV-BN1500-F304-NPT	



DIMENSIONS (UNIT: mm)

SIZE		L	H	W	Ød	S	d1		WEIGHT(kg)	Q'TY				NO.	DATE	DESCRIPTION	DRA.	CHK.	APP.		
1/2"	15A	75	62	150	14.2	13.6	1/2-14NPT		1.1							CLASS 1500 , A182-F304/304 , NPT 3-PIECE BALL VALVE(FLOATING TYPE)					
3/4"	20A	95	74	180	20.5	13.9	3/4-14NPT		2.0							APP.	CHK.	DRA.	SCALE	NON	
1"	25A	116	88	180	25.0	17.3	1-11 1/2NPT		4.1					S.J.BANG	J.Y.JANG	W.G.LEE	DATE	2025.07.01			
1 1/4"	32A	116	88	255	31.6	18.0	1 1/4-11 1/2NPT		4.1								DWG NO.	DEV-BN1500-F304-NPT			
1 1/2"	40A	128	93	255	38.0	18.4	1 1/2-11 1/2NPT		5.0								 동은밸브(주) DONG EUN VALVE CO.,LTD. (주) 동강 DONG KANG METAL CO.,LTD.				
2"	50A	160	125	255	50.8	19.2	2-11 1/2NPT		9.0												
											PAINTING OR COATING	☐ PHOSPHATIZED ☒ NONE ☐ OTHER									