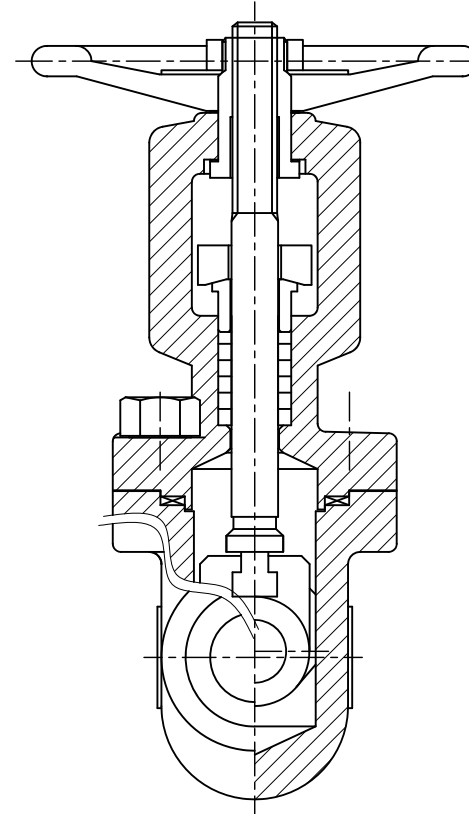
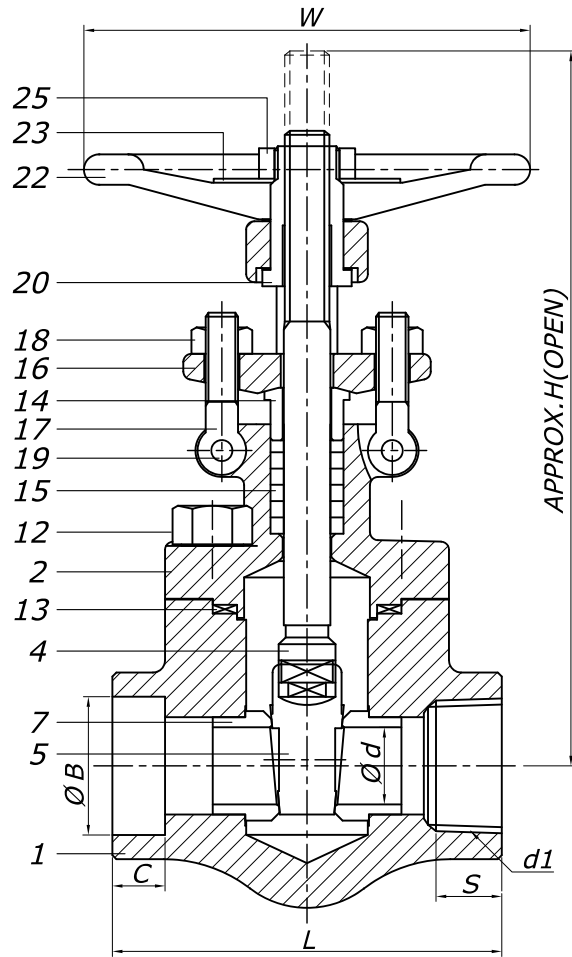




BILL OF MATERIALS

NO.	PART NAME	MATERIAL	Q'TY	REMARK
1	Body	A182-F304	1	-
2	Bonnet	A182-F304	1	-
4	Stem	A276-304	1	-
5	Disc	A351-CF8	1	STELLITE
7	Seat Ring	A276-304	2	STELLITE
12	Bonnet Bolt	A193-B8	4	or EQ
13	Gasket	304SS+GRAPHITE	1	-
14	Gland	A276-304	1	-
15	Gland Packing	GRAPHITE	1Set	-
16	Gland Flange	A182-F304	1	-
17	Gland Bolt	A193-B8	2	or EQ
18	Gland Bolt Nut	A194-8	2	or EQ
19	Gland Bolt Pin	A276-304	2	-
20	Sleeve	A276/A479-410	1	-
22	Hand Wheel	A197	1	-
23	Name Plate	ALUMINUM	1	-
25	Hand Wheel Nut	SS400+Zn PLATE	1	-

NOTE

1. VALVE DESIGN: API 602
2. END CONNECTION: ASME B16.11
3. HYDROSTATIC TEST(API 598)
Shell: 373 Bar
Pneumatic Seat Test: 6 Bar

DIMENSIONS (UNIT: mm)

SIZE		L	H	W	Ød	S	d1	ØB	C		WEIGHT(kg)	Q'TY
1/2"	15A	96	178	105	13	13.6	1/2-14NPT	22.00	10		2.5	
3/4"	20A	96	178	105	13	13.9	3/4-14NPT	27.40	13		2.5	
1"	25A	121	210	125	19	17.3	1-11 1/2NPT	34.10	13		4.7	
1 1/4"	32A	141	222	125	25	18.0	1 1/4-11 1/2NPT	42.90	13		6.0	
1 1/2"	40A	161	257	150	30	18.4	1 1/2-11 1/2NPT	49.00	13		9.5	
2"	50A	172	292	150	37	19.2	2-11 1/2NPT	61.45	16		11.8	

PAINTING
OR
COATING

- ☐ PHOSPHATIZED
☒ NONE
☐ OTHER

NO.	DATE	DESCRIPTION	DRA.	CHK.	APP.
TITLE		CLASS 1500 , A182-F304/304 GATE VALVE , B.B, OS&Y,SWxNPT			
APP.	CHK.	DRA.	SCALE	NON	
S.J.BANG	J.Y.JANG	W.G.LEE	DATE	2025.07.01	
			DWG NO.	DE-CLASS-FRM-SMPT	


동은밸브(주)
DONG EUN VALVE CO.,LTD.
 (주)  **DONG KANG METAL CO.,LTD.**